

## PLASTIC PALLET DESIGN

### ABSTRACT

[0098] In one embodiment, composite pallet comprises: an upper deck, an upper frame member supporting the upper deck, a plurality of foot members disposed in physical contact with the upper frame member, and a lower frame member disposed in physical contact with the plurality of foot members. The upper deck comprises a first half, a second half disposed in communication with a major face of the first half, and a support material disposed between the first half and the second half;